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Title:

CLASSIFICATION OF REACTION TO FIRE PERFORMANCE IN ACCORDANCE WITH EN 13501-1:2018

Notified Body No:

0833

Product Name:

"Construction Type 3"

Report No:

WF 411635

Issue No:

2

Prepared for:

Forterra Building Products Ltd, Atherstone Road, Measham, Derbyshire, DE12 7EL

Date:

18th November 2019



1. Introduction

This classification report defines the classification assigned to "Construction Type 3", a brick slip system, in line with the procedures given in EN 13501-1:2018.

2. Details of classified product

2.1 General

The product "Construction Type 3", a brick slip system, is defined as being suitable for construction applications.

2.2 Product description

The product, "Construction Type 3", is fully described below and in the test reports provided in support of classification listed in Clause 3.1.

Generic type Brick slip		Brick slip system	
Product reference		"Construction Type 3"	
Detailed description / composition details		The 22mm thick brick slips lock into and are mechanically restrained by the 0.7mm thick profiled metal rail. The 22mm thick brick slips act as the external face material of the brick slip system. The joints between the bricks are then pointed using mortar externally.	
Name	e of manufacturer	Forterra Building Products Ltd	
Thick	ness	22mm (stated by sponsor)	
Weigl	ht per unit area	47.35kg/m ² (stated by sponsor)	
	Generic type	Pointing Mortar	
	Product reference	"Parex Historic Mortar"	
iar	Name of manufacturer	Parex	
lori	Thickness	10-27mm (stated by sponsor)	
П	Weight per unit area	5.13kg/m ² (stated by sponsor)	
Pointing mortar	Colour reference	"Natural" (stated by sponsor) "Beige" (observed by Warringtonfire)	
Po	Flame retardant details	The sponsor of the test has confirmed that no flame retardant additives were utilised in the production of the product / component.	
	Generic type	Clay Brick	
۵	Product reference	"Dark Multi Smooth (WDMUS)"	
Sli	Name of manufacturer	Forterra Building Products Ltd	
Clay brick slip	Thickness	22mm (stated by sponsor)	
rd ,	Weight per unit area	31.1kg/m ² (stated by sponsor)	
lay	Colour reference	"Red" (stated by sponsor)	
0		"Pink" (observed by Warringtonfire)	
	Flame retardant details	See Note 1 Below	

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Rail	Generic type	Stainless steel	
	Product reference	"Forterra 65mm Stainless Rail"	
	Name of manufacturer	Hadley Group	
	Thickness	0.7mm (stated by sponsor)	
	Weight per unit area	11.12kg/m ² (stated by sponsor)	
	Colour reference	"Silver" (stated by sponsor)	
	Flame retardant details	See Note 1 Below	
Brief description of manufacturing process		Standard (fired) extruded clay bricks are cut in to 22mm thick slips and then put through a profiling machine which cuts the grooves top and bottom and creates the base chamfer	

Note 1: The sponsor of the test has confirmed that no flame retardant additives were utilised in the production of the product.

3. Test reports & test results in support of classification.

3.1 Test reports.

Name of Laboratory	Name of sponsor	Test reports Nos.	Test method	
Warringtonfire	Forterra Building Products Ltd	WF 411355, WF 420407	EN ISO 1716	
Warringtonfire	Forterra Building Products Ltd	WF 421576	EN ISO 1716 – Composite Report	
Warringtonfire	Forterra Building Products Ltd	WF 420406 , WF 411358	EN ISO 1182	

3.2 Test results

Test method	Parameter	No. tests	Results	
& test number			Continuous parameter - Max/Mean (m)	Compliance parameters
	Furnace thermocouple temperature rise	5	0.96 °C (Clay brick slip) 5.3 °C (Pointing mortar)	Compliant
	Duration of sustained flaming (seconds)		None None	Compliant
EN ISO 1182	Mass Loss (%)		0.24% (Clay brick slip)	Compliant
			3.90 % (Pointing mortar)	

	Pointing mortar – PCS (a) substantial component	3	0.0000 MJ/kg	Compliant
EN ISO 1716	Clay brick slip - PCS (a) substantial component		0.2116 MJ/kg	Compliant
	Stainless Steel Rail - PCS (a) substantial component	0.0000 MJ/kg- Deemed to satisfy		Compliant
	For the product as a whole – PCS (e)	n/a	0.1377 MJ/kg	Compliant

4. Classification and field of application

4.1 Reference of classification

This classification has been carried out in accordance with clause 8 of EN 13501-1:2018.

4.2 Classification

The product, "Construction Type 3", a brick slip system, in relation to its reaction to fire behaviour is classified:

Reaction to fire classification: A1

4.3 Field of application

This classification is valid for the following end use applications:

i) Construction applications

This classification is also valid for the following product parameters:

Product thickness Any variation allowed
Product density No variation allowed
Product construction No variation allowed
Product composition No variation allowed

5. Limitations

This document does not represent type approval or certification of the product.

SIGNED

APPROVED

Euan Gardner

Junior Certification Engineer Technical Department **Katie Williams**

Junior Certification Engineer Technical Department On behalf of **Warringtonfire**

Issue 2 Reissued – 22nd November 2019 (2nd version): Correction made to product description. Correction to signature Euan Gardner

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