

# The Brick Guide



THE ORIGINAL  
**LONDON**  
BRICK

**ECOSTOCK**  
BRICK

**BUTTERLEY**  
BRICK

**CRADLEY**  
SPECIAL BRICK

**FOR GREAT BRITISH  
BUILDING PRODUCTS**

# Butterley Brick

Our Butterley heritage brand has been reintroduced for 2016, as the new name for our extruded brick range - see pages 12-39



# Brick and Block Selector App

The new Forterra Brick and Block Selector App, with our unique brick matching feature, is now available to download for free at [forterra.co.uk/app](http://forterra.co.uk/app)



# We're better with BIM

The complete range of Forterra facing bricks are now BIM ready. To download our BIM objects visit [forterra.co.uk/bim](http://forterra.co.uk/bim)



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All dimensions are in mm, drawings not to scale and all sizes nominal. The colours in this brochure are as true as can be obtained by the normal printing process. Forterra is committed to a programme of continuous product development and reserves the right to alter specifications without prior notification.

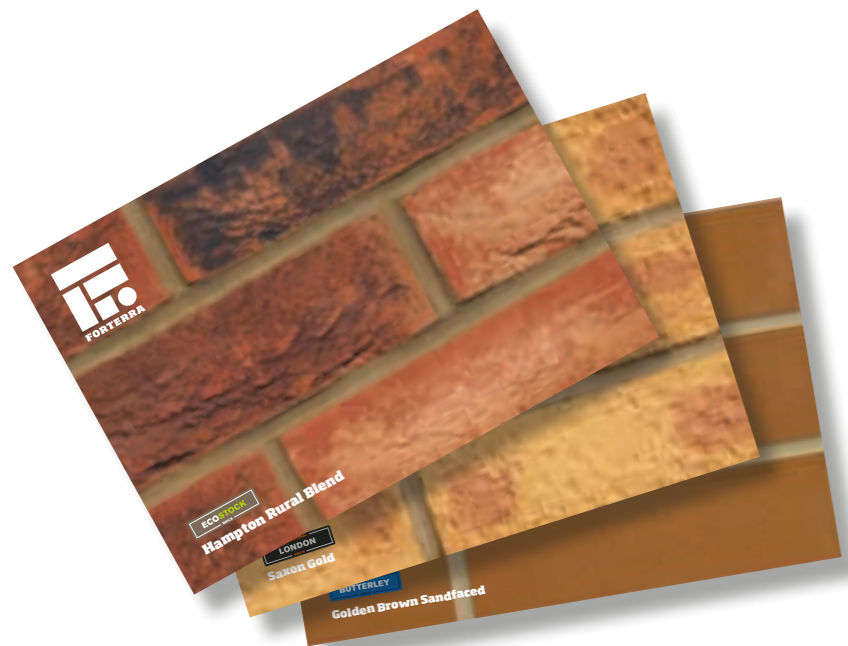
# A guide to choosing the right brick

Forterra have developed a select range of bricks which offer everything you need, from classic to contemporary. Bricks are an inherently sustainable building material; they are durable, require little to no maintenance and can be recycled at the end of their use. They also contribute to thermal mass, resulting in buildings which need less energy for heating and cooling.

## Forterra brick sample cards

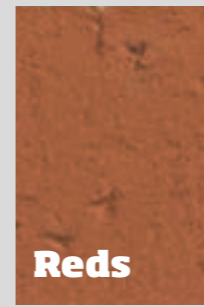
**Ideal for shortlisting products. High quality and extremely realistic representation of brick colour and texture.**

Call **0330 123 1017** or visit [forterra.co.uk/samples](http://forterra.co.uk/samples)



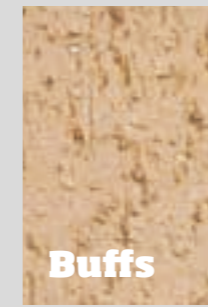
# 1

**Choose a colour**



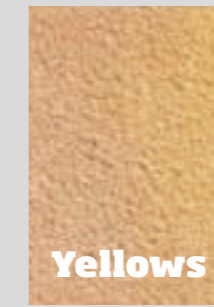
**Reds**

Red brick range pages 8-9, 14-27 and 42-43



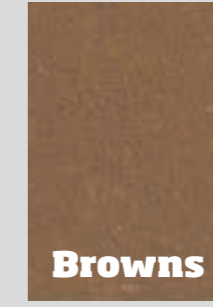
**Bufs**

Buff brick range pages 10-11, 28-33 and 44-45



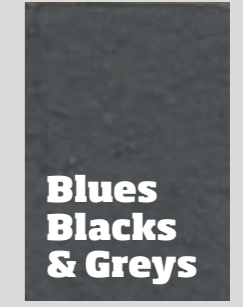
**Yellows**

Yellow brick range pages 10-11, 34-35 and 44-45



**Browns**

Brown brick range pages 36-37

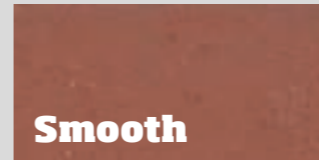


**Blues  
Blacks  
& Greys**

Blue, black & grey brick range pages 38-39 and 44-45

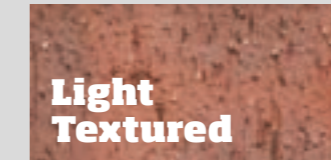
# 2

**Choose a texture**



**Smooth**

Smooth or smooth sandfaced finish, consistent and uniform in character.



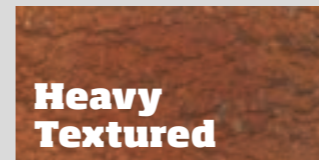
**Light Textured**

Modern and uniform, with an indented or printed finish.



**Stock Thrown**

A slightly irregular shape with a creased texture, replicating the appearance of hand-made bricks.



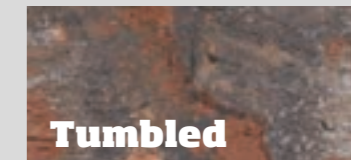
**Heavy Textured**

A harder and rougher texture for a more rustic brick with a consistent finish.



**Stock Pressed**

A smooth sandfaced finish, consistent and uniform in character.

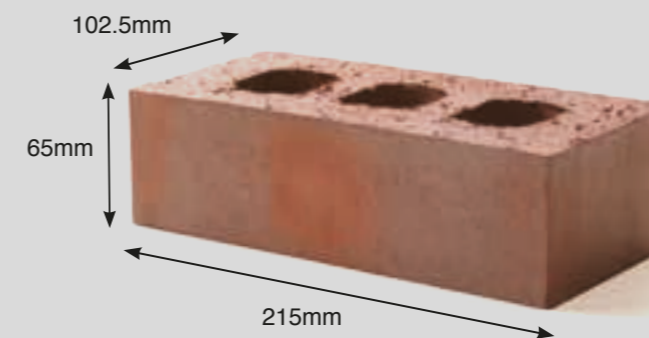


**Tumbled**

Distressed and irregular in shape, offering an 'olde worlde' charm associated with reclaimed bricks.

# 3

**Choose a size**



The standard brick size is 215mm x 102.5mm x 65mm but some of our bricks are made in a 73mm and 75mm format and where this is the case the following symbols are used.





**ECOSTOCK**  
BRICK

**From process to product, the Forterra Ecostock range is the most environmentally friendly stock brick range in the UK.**

Produced at our Measham plant, our cutting edge technology reduces energy consumption by up to 50% in the manufacture of the Ecostock brick range.

**[forterra.co.uk/ecostock](https://forterra.co.uk/ecostock)**

**ECOSTOCK**  
BRICK

# Red Bricks

Stock Pressed  
& Thrown



## Red Bricks Stock Pressed



Atherstone Red



Atherstone Red Multi

## Red Bricks Stock Thrown



Arundel Mix



Chertsey Antique Blend



Oakthorpe Red Stock



Autumn Glow



Clockhouse Mixture



Oakthorpe Red Multi Stock



Autumn Glow Multi



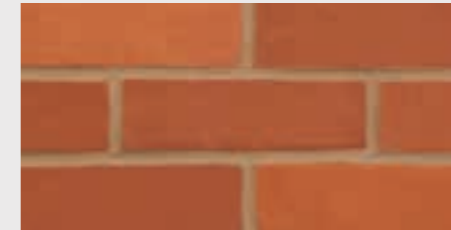
Hampton Rural Blend



Surrey Hill Red Multi



Boxhill Meld



Medway Blend



Westcroft Red Multi



Chelsea Smoked Red



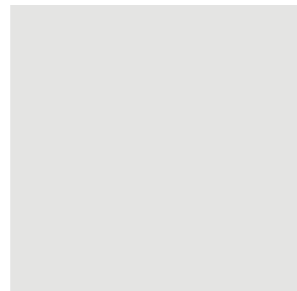
Medway Orange



West Sussex Blend



Westcroft Red Multi



**ECOSTOCK**  
BRICK

# Buff & Yellow Bricks

Stock Pressed & Thrown



Atherstone Buff

## Buff Bricks Stock Pressed



Atherstone Buff

## Buff Bricks Stock Thrown



Belgravia Gault Blend



Cathedral Cream



Kensington Cream



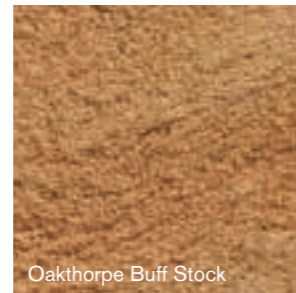
Oakthorpe Buff Stock



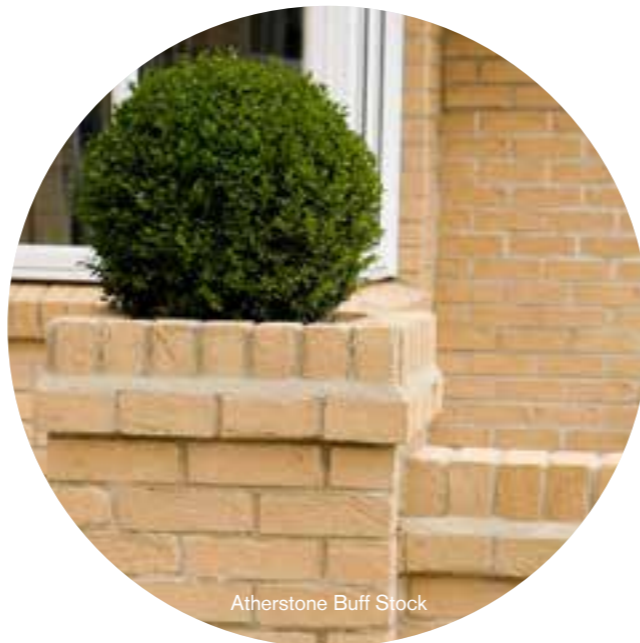
Oakthorpe Buff Multi Stock



Oakthorpe Buff Stock

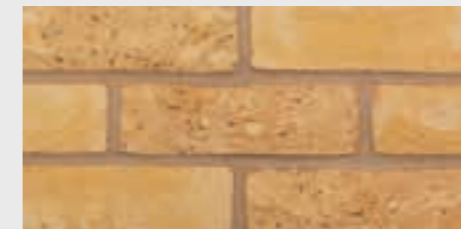


Oakthorpe Buff Stock



Atherstone Buff Stock

## Yellow Bricks Stock Pressed



Ardleigh Yellow Stock



**BUTTERLEY**

BRICK

**The Butterley heritage brand has been reintroduced for 2016 as the new name for our extruded brick range.**

Synonymous with brick making in the UK for over 150 years, the current range of Butterley wirecut extruded bricks are available in a choice of colours and textures, offering everything you need from classic to contemporary.

**[forterra.co.uk/butterley](http://forterra.co.uk/butterley)**

**BUTTERLEY**

BRICK

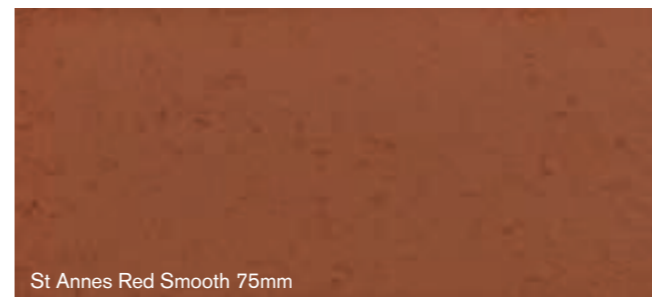
# Red Bricks

Smooth Textured

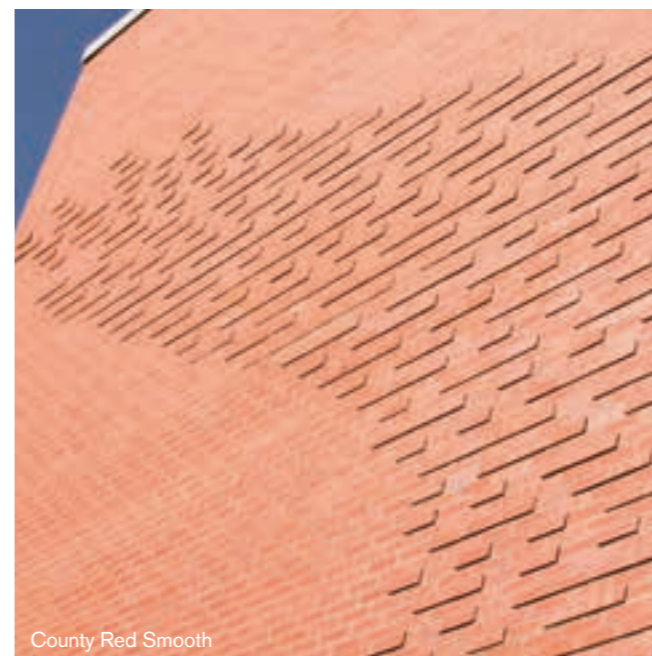
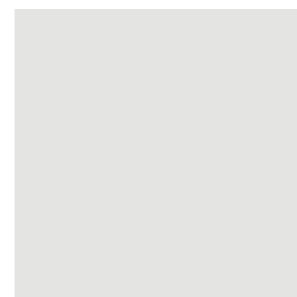
Dark Multi Smooth



Dark Multi Smooth

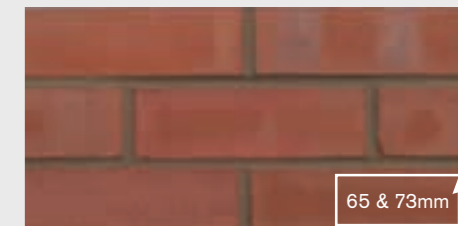


St Annes Red Smooth 75mm

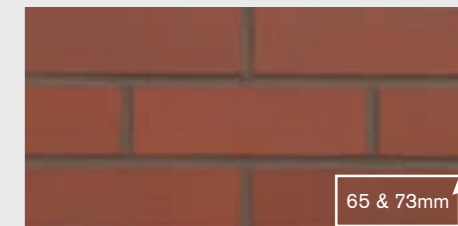


County Red Smooth

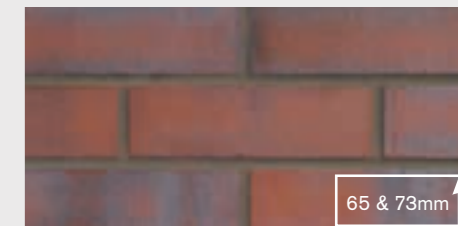
## Red Bricks Smooth Textured



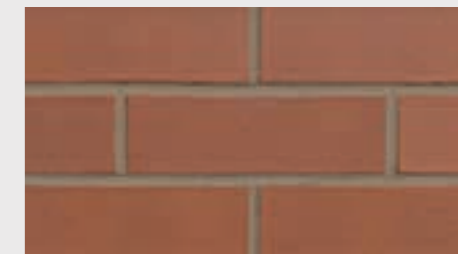
County Multi Smooth



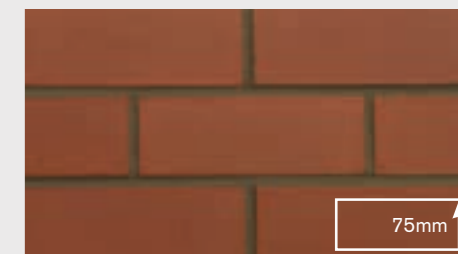
County Red Smooth



Dark Multi Smooth



Rossendale Smooth Red



St Annes Red Smooth 75mm

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**BUTTERLEY**

BRICK

# Red Bricks

Light Textured



Cheshire Red Multi

## Red Bricks Light Textured



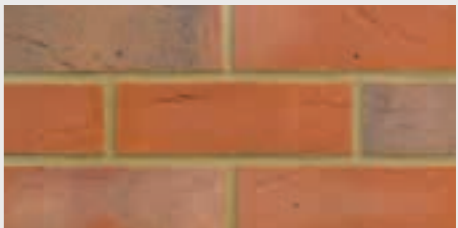
Abbey Blend



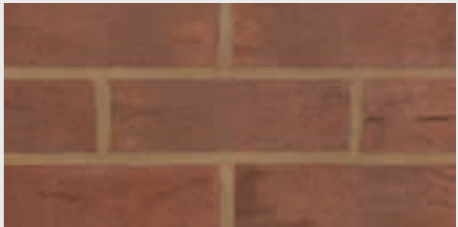
Abbey Red Multi



Airedale Multi Dragfaced



Arden Special Reserve



Caton Russet Mixture



Cheshire Red Multi



Chidwell Multi



Abbey Red Multi



Chidwell Multi



Abbey Blend

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# Red Bricks

Light Textured



Clumber Red Mixture



Lindum Cottage Red Multi



Clumber Red Mixture

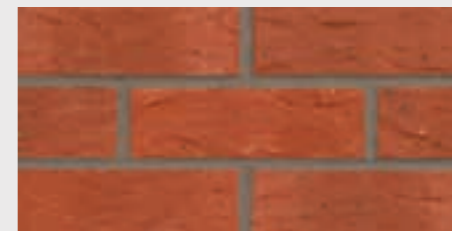


Laggan Mixture

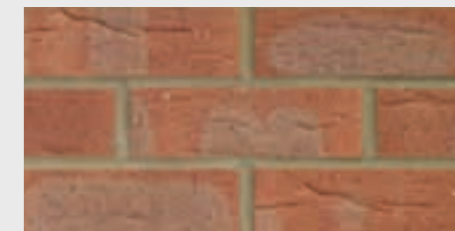


Kimbolton Red Multi

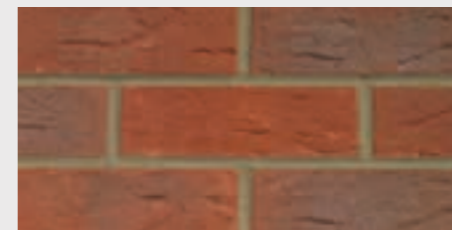
## Red Bricks Light Textured



Clumber Red



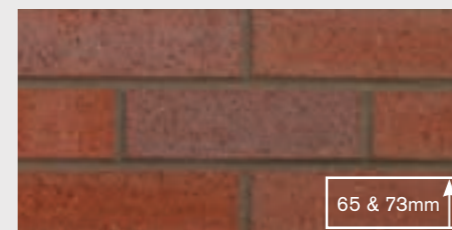
Kimbolton Red Multi



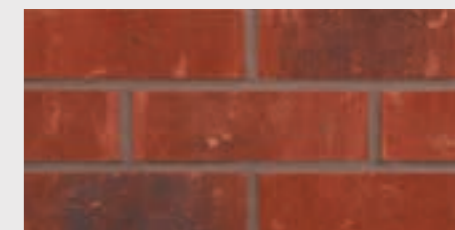
Clumber Red Mixture



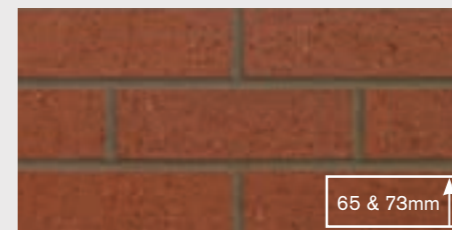
Laggan Mixture



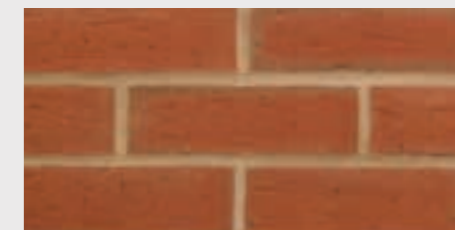
County Multi Dragfaced



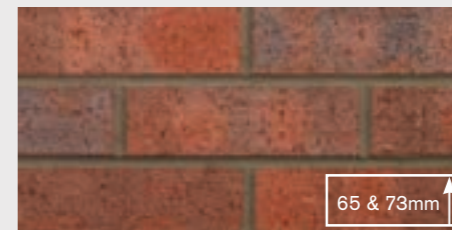
Lindum Cottage Red Multi



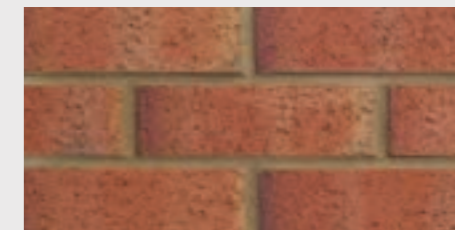
County Red Dragfaced



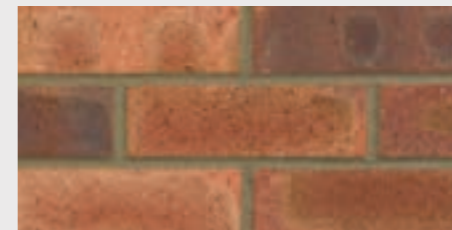
Mandarin Mixture



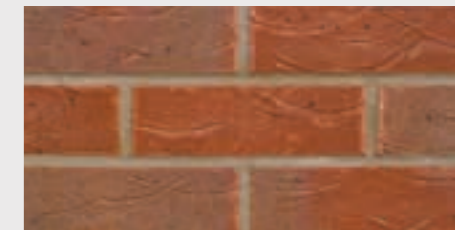
Dark Tame Valley



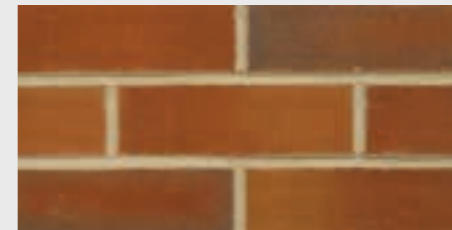
Moray Red Mixture



Edwardian Dragfaced



Old English Brindled Red



Heather Multi

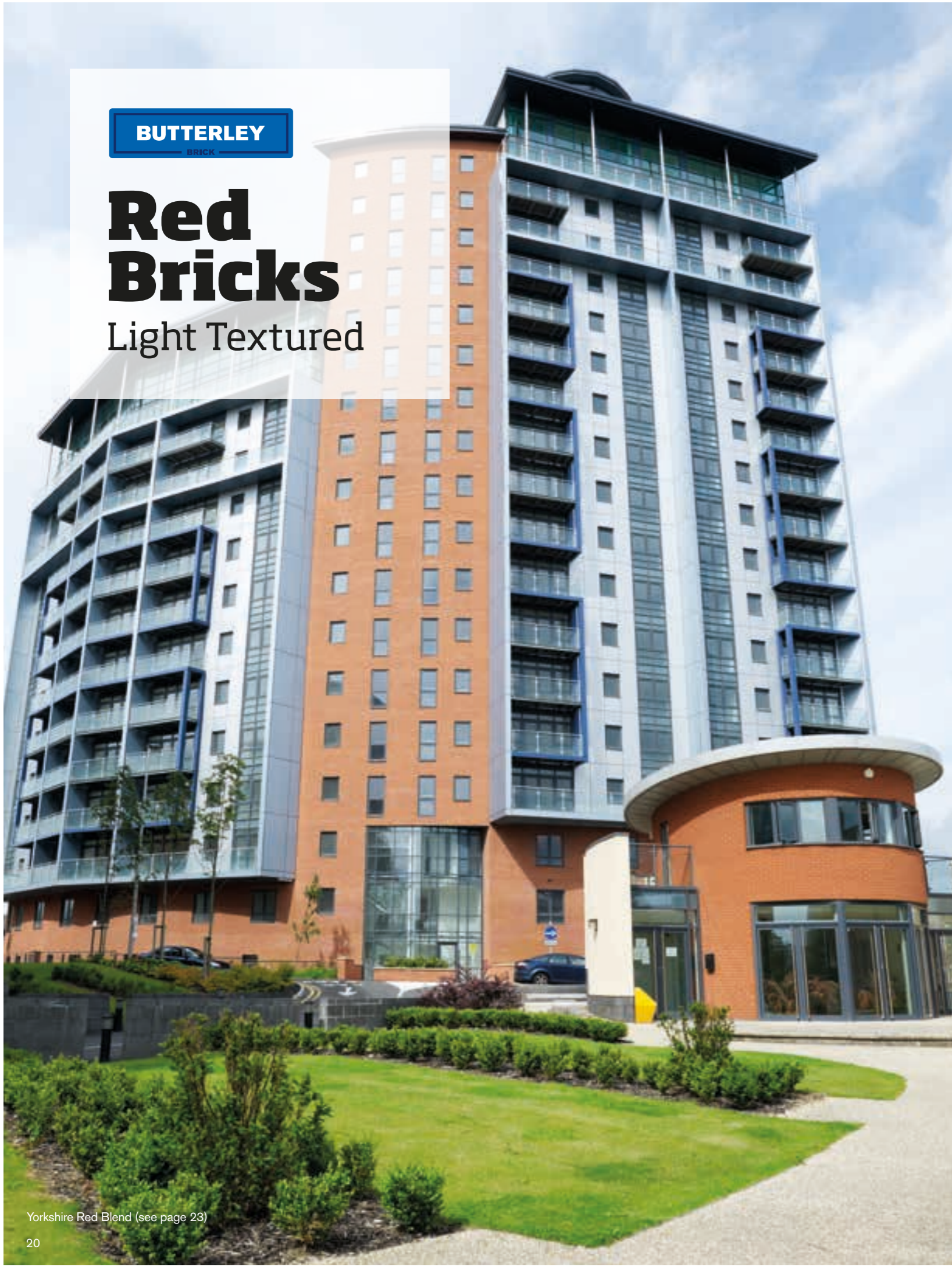


Old Trafford Red

**BUTTERLEY**  
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# Red Bricks

Light Textured



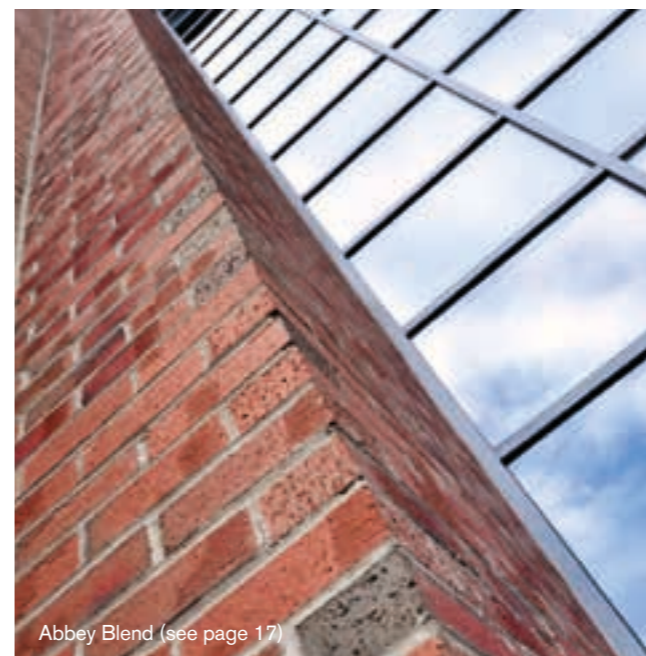
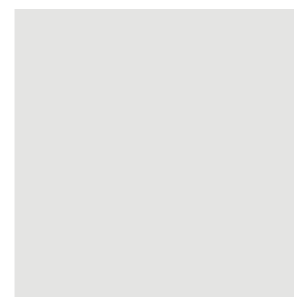
Yorkshire Red Blend (see page 23)



Abbey Red Multi  
(see page 17)



Queens Blend



Abbey Blend (see page 17)

## Red Bricks Light Textured



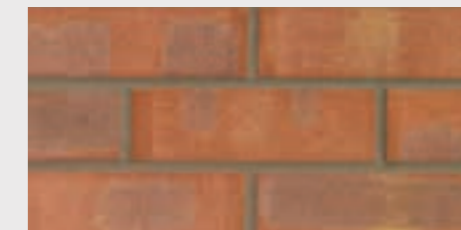
Queens Blend



Rannoch Red Multi



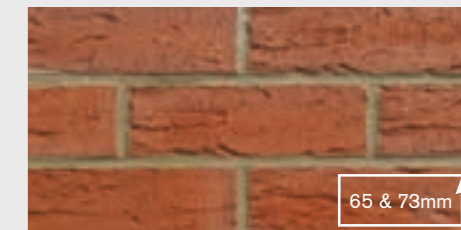
Red Dragfaced



Rufford Red Multi

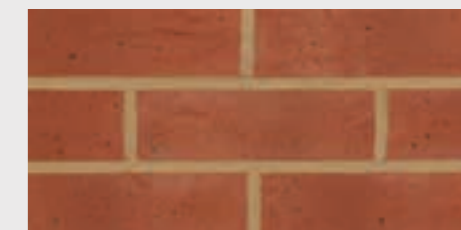


Sherwood Red Mixture



65 & 73mm

Tame Valley Red Mixture



Teviot Red

**BUTTERLEY**  
BRICK

# Red Bricks

Light Textured

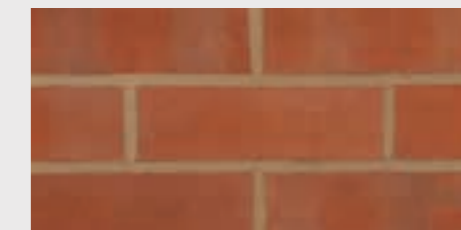


Yorkshire Red Blend

## Red Bricks Light Textured



Thoresby Red Multi



Tweed Red Blend



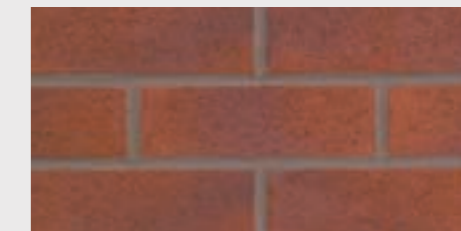
Victorian Mixture



Village Russet Red Mixture



Village Sunglow



Wentworth Mixture



Worcestershire Red Multi



Village Russet Red Mixture



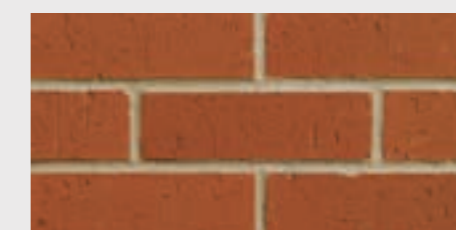
Yorkshire Red Blend



Worcestershire Red Multi



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Yorkshire Red Blend

**BUTTERLEY**  
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# Red Bricks

Heavy Textured

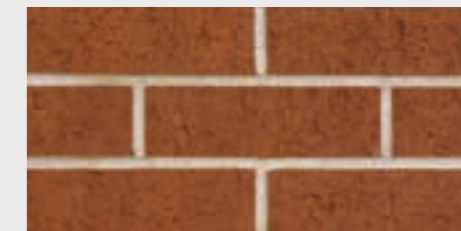


Nottingham Red Rustic

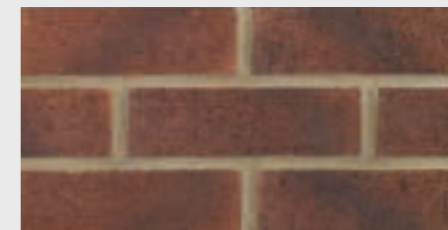
## Red Bricks Heavy Textured



Braemar Red Rustic



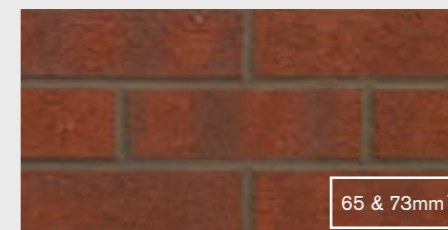
Harthill Red



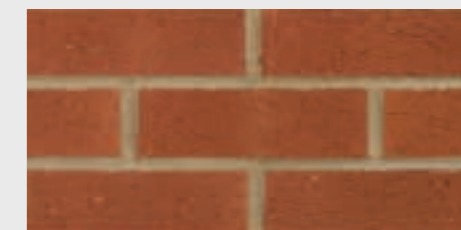
Burghley Red Rustic



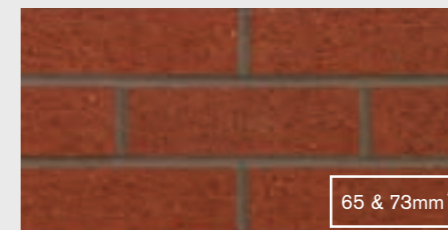
Langwith Red Rustic



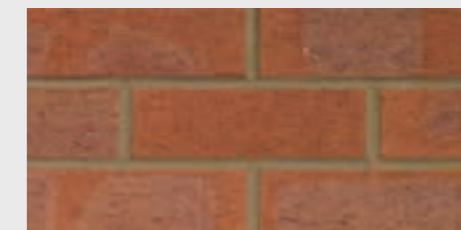
County Multi Rustic



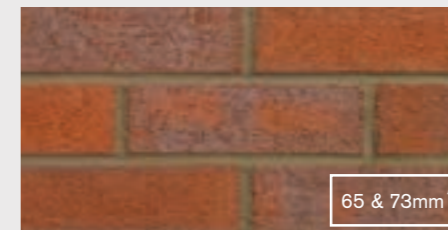
Nottingham Red Rustic



County Red Rustic



Old English Rose Rustic



Dark Multi Rustic



Russet Red Mixture



Fulwood Multi

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# Red Bricks

Tumbled



Woodstock Blend Reserve

## Red Bricks Tumbled



Breckland Multi Reserve



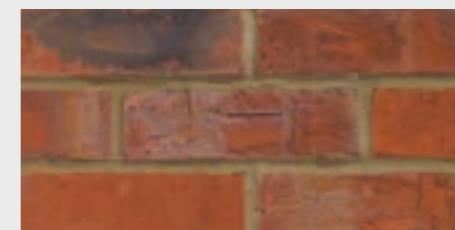
Meadow Red



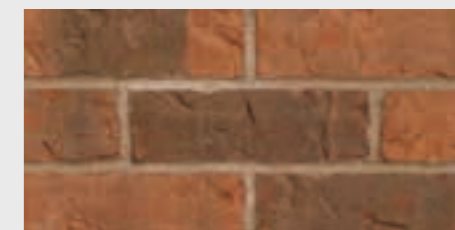
Chatsworth Multi



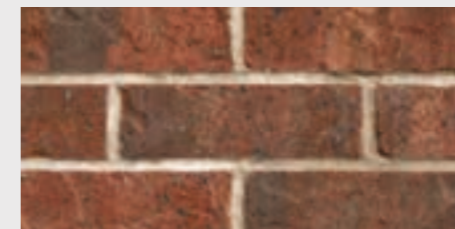
Southdown Multi



Crowhurst Multi Reserve



Woodside Mixture



Farmstead Antique



Woodstock Blend Reserve



Chatsworth Multi



Breckland Multi Reserve and Blue Smooth



Farmstead Antique



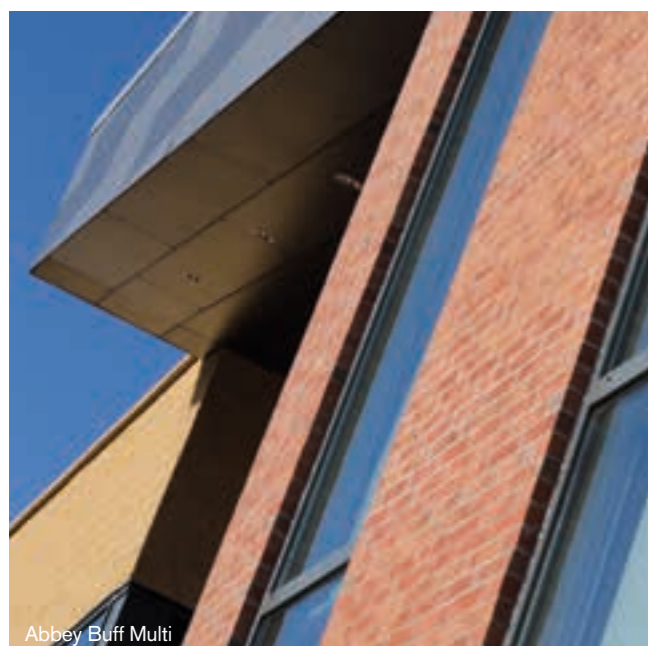
**Order your brick samples**  
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**BUTTERLEY**  
BRICK

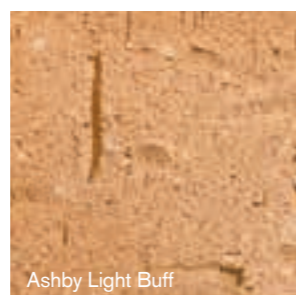
# Buff Bricks

Smooth & Light Textured

Leicestershire Russet Mixture (see page 31)



Abbey Buff Multi

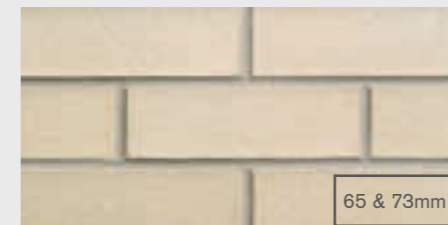


Ashby Light Buff



Village Harvest Multi  
(see page 33)

## Buff Bricks Smooth Textured



Wilnecote Smooth Buff

## Buff Bricks Light Textured



Abbey Buff Multi



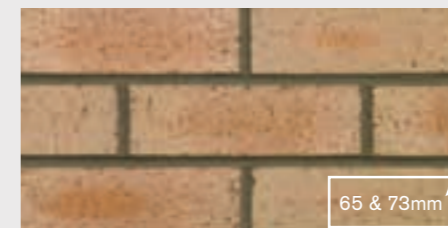
Calderdale Straw Rustic



Ashby Light Buff



Countryside Multi Buff



Brindley Buff



Cumbria Buff Rustic



Burwell Buff

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**BUTTERLEY**  
BRICK

# Buff Bricks

Light Textured



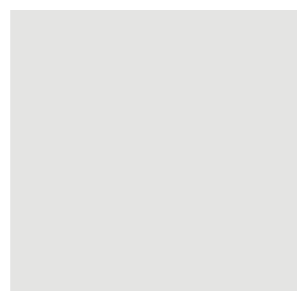
Village Golden Thatch



Thoresby Buff Multi



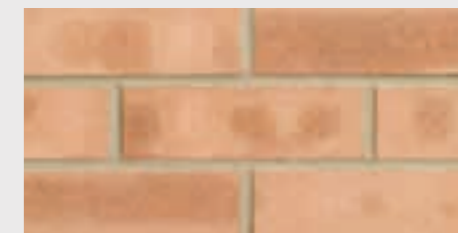
Stirling Buff Multi



## Buff Bricks Light Textured



Elgin Buff



Rufford Buff Multi



Harborough Buff Multi



Sherwood Buff Mixture



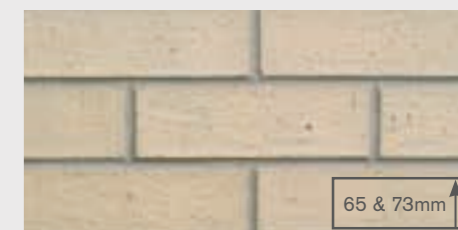
Ingleborough Buff Multi



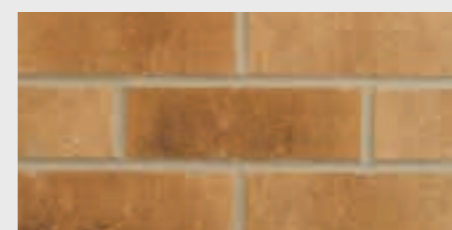
Stirling Buff Multi



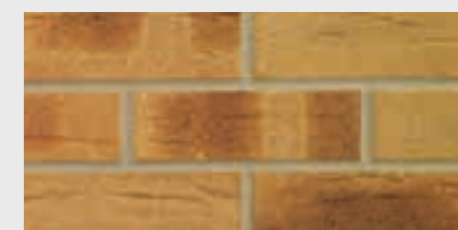
Leicestershire Russet Mixture



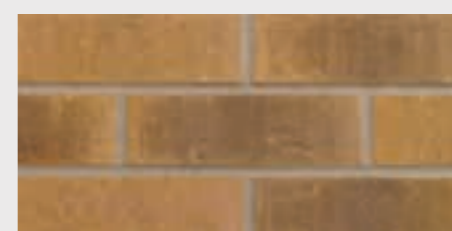
Tame Valley Buff Dragfaced



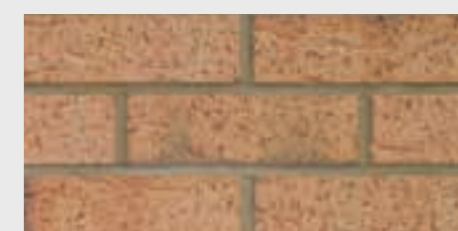
Lindum Barley Mixture



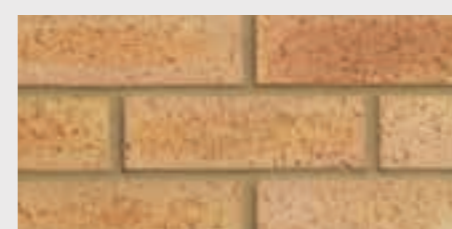
Thoresby Buff Multi



Lindum Wealdstone Multi



Torridon Buff Multi



Murrayfield Buff Multi Rustic



Village Golden Thatch

**BUTTERLEY**  
BRICK

# Buff Bricks

Light & Heavy Textured

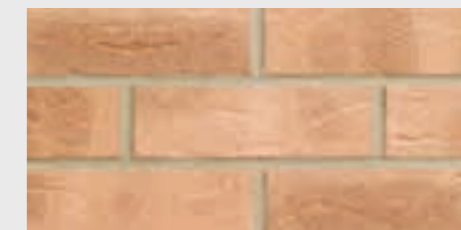


Old English Buff Multi

## Buff Bricks Light Textured



Village Harvest Multi



Village Oatmeal Buff Multi

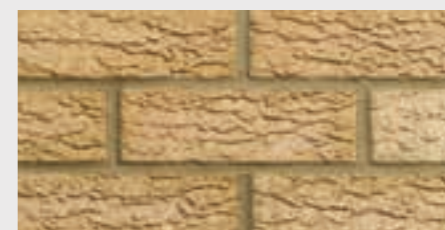
## Buff Bricks Heavy Textured



Braemar Buff Rustic



Old English Buff Multi



Golden Multiruf

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**BUTTERLEY**

BRICK

# Yellow Bricks

Light & Heavy Textured



Beckton Yellow Multi



Beckton Yellow Multi



Old English Mixture Rustic

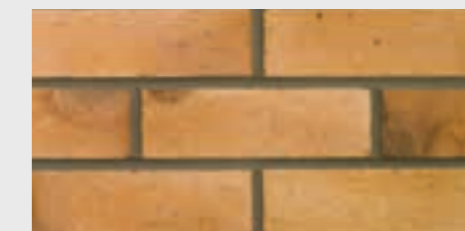


Ashwell Yellow Multi

## Yellow Bricks Light Textured

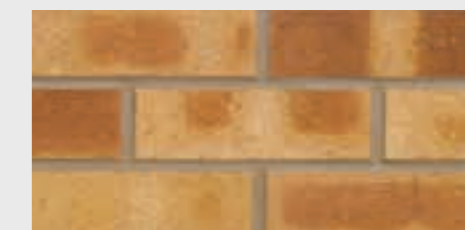


Ashwell Yellow Multi



Beckton Yellow Multi

## Yellow Bricks Heavy Textured



Old English Mixture Rustic

**Order your brick samples**  
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**Web: [forterra.co.uk](http://forterra.co.uk)**

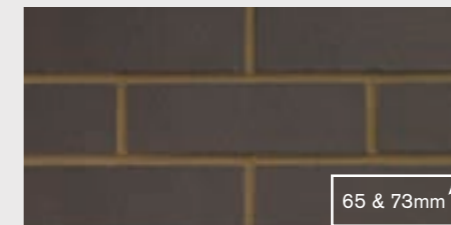
**BUTTERLEY**

BRICK

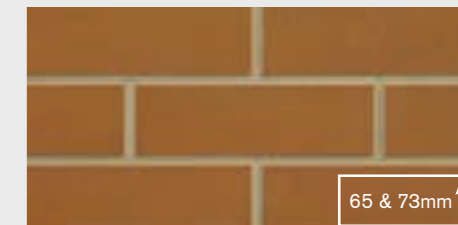
# Brown Bricks

Smooth, Light & Heavy Textured

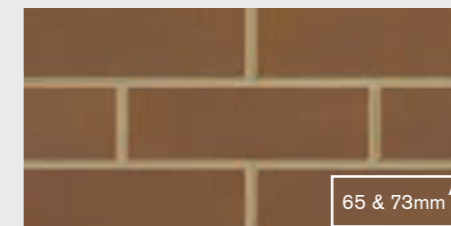
## Brown Bricks Smooth Textured



Dark Moroccan Smooth



Golden Brown Sandfaced

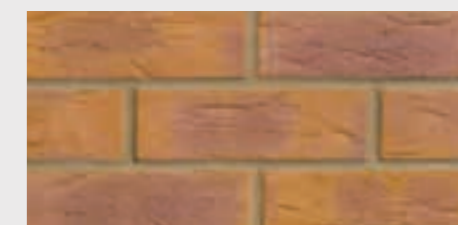


Farmhouse Brown Sandfaced

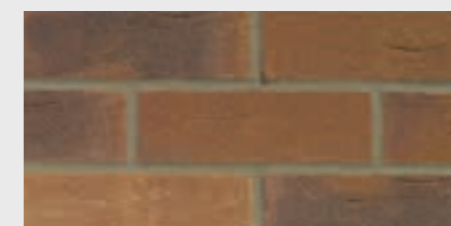
## Brown Bricks Light Textured



Brown Rustic

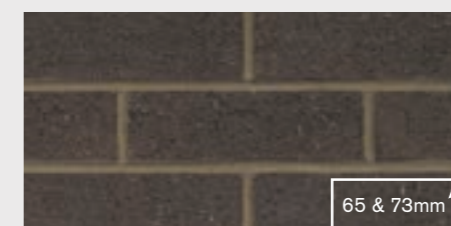


Village Honey Gold

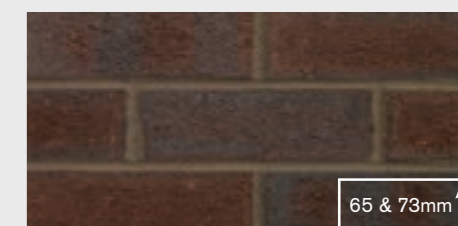


Old English Russet

## Brown Bricks Heavy Textured



Dark Moroccan Rustic



Mixed Brown Brindle Rustic

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**BUTTERLEY**  
BRICK

# Blue & Grey Bricks

Smooth, Light & Heavy Textured

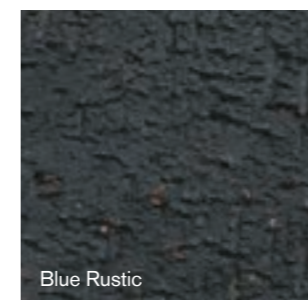
Milldale Grey Multi Dragfaced



Dovedale Grey Dragfaced



Chatsworth Grey Rustic

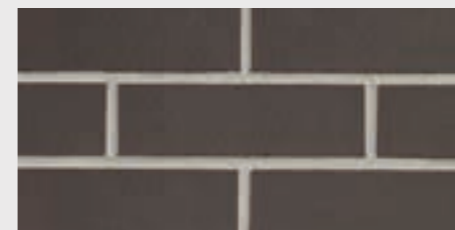


Blue Rustic



Blue Smooth

## Black Bricks



Carbon Black Smooth



Carbon Black Rustic

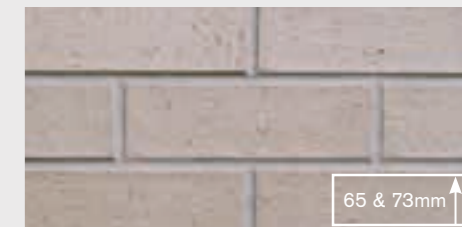
## Blue Bricks Smooth Textured



65 & 73mm

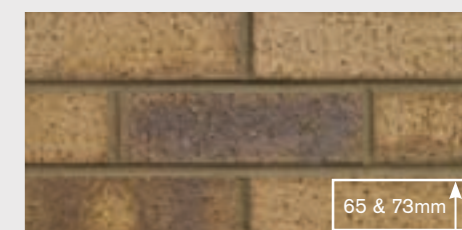
Blue Smooth

## Grey Bricks Light Textured



65 & 73mm

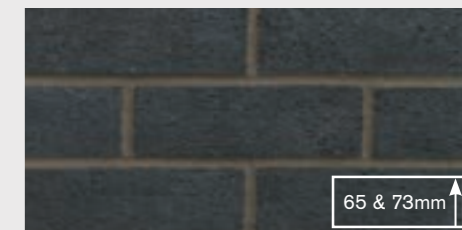
Dovedale Grey Dragfaced



65 & 73mm

Milldale Grey Multi Dragfaced

## Blue Bricks Heavy Textured



65 & 73mm

Blue Rustic

## Grey Bricks Heavy Textured



Chatsworth Grey Rustic



**London Brick continues to be the first choice for the renovation, maintenance and improvement market.**

The Original London Brick goes back over 140 years and has been used in the construction of over 5 million homes throughout the UK. Builders and specifiers can be confident that London Brick can colour match existing dwellings and provide quality and reliability.

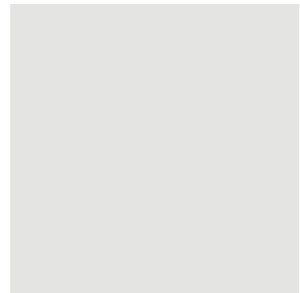
**[forterra.co.uk/london](https://forterra.co.uk/london)**

THE ORIGINAL  
**LONDON**  
BRICK

# Red Bricks



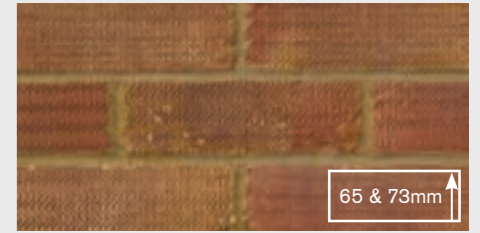
Regency



## Red Bricks



Chiltern



Rustic Antique



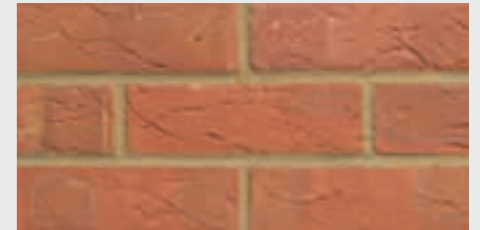
Claydon Red Multi



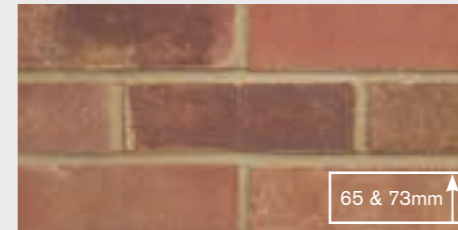
Sandfaced



Georgian



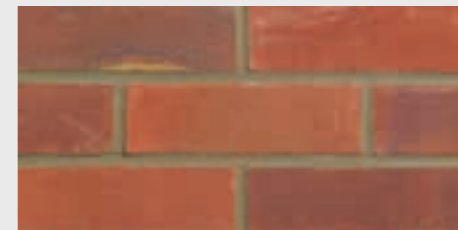
Sunset Red



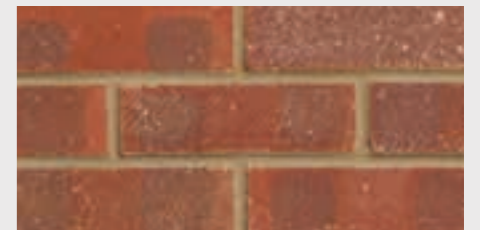
Heather



Tudor



Regency



Windsor



Rustic

THE ORIGINAL  
**LONDON**  
BRICK

# Buff, Yellow, Black & Grey Bricks

## Buff Bricks



Hereward Light



Milton Buff



Honey Buff



Nene Valley Stone

## Yellow Bricks



Golden Buff



Longville Stone



Ironstone



Saxon Gold

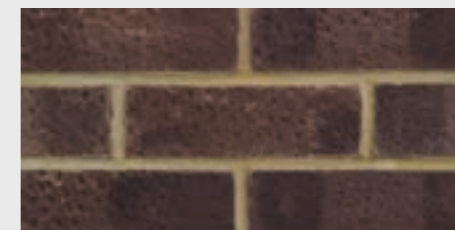
## Black & Grey Bricks



Brecken Grey



Cotswold



Brindle



Dapple Light

**CRADLEY**  
SPECIAL BRICK

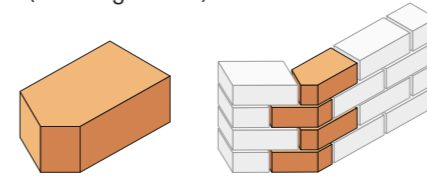
# Special Shaped Bricks

Cradley specialises in the manufacture of handmade British Standard and non-standard brick specials, which are available in all brick types, enabling special shaped brick matching. Cradley can produce non-standard and bespoke brick specials to almost any specific design, shape and size to create unique brickwork features and detailing.

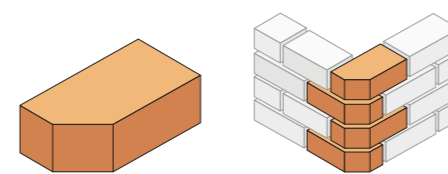


## British Standard Special Shaped Bricks

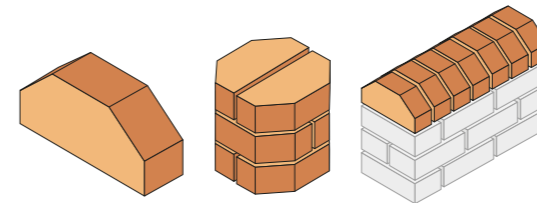
**AN.1 Squint**  
(left or right hand)



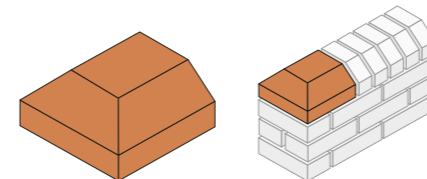
**AN.5 Single cant**  
(left or right hand)



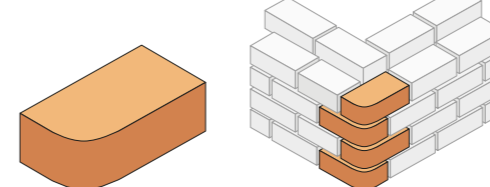
**AN.6 Double cant**



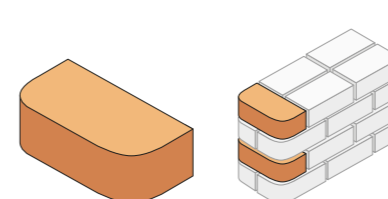
**AN.12 Double cant stop end**  
(square corners on bed)



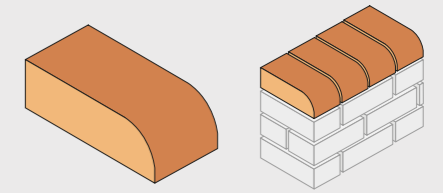
**BN.1 Single bullnose**  
(left or right hand)



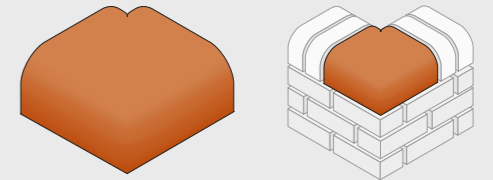
**BN.2 Double bullnose**



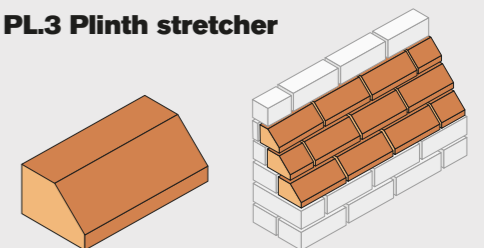
**BN.5 Single bullnose header on flat**  
(left or right hand)



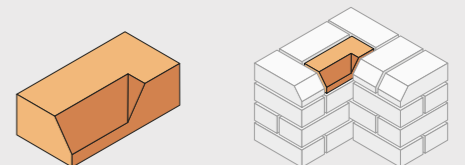
**BN.19 External return to double bullnose on edge and to bullnose double header on flat**  
(square corners on bed)



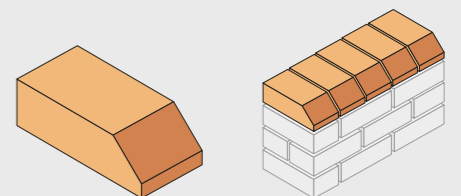
**PL.3 Plinth stretcher**



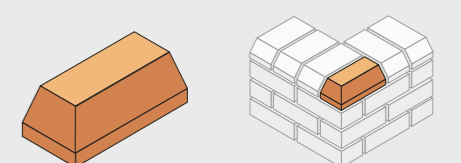
**PL.4 Plinth internal return - long**  
(left or right hand)



**PL.2 Plinth header**



**PL.7 Plinth external return**  
(left or right hand)

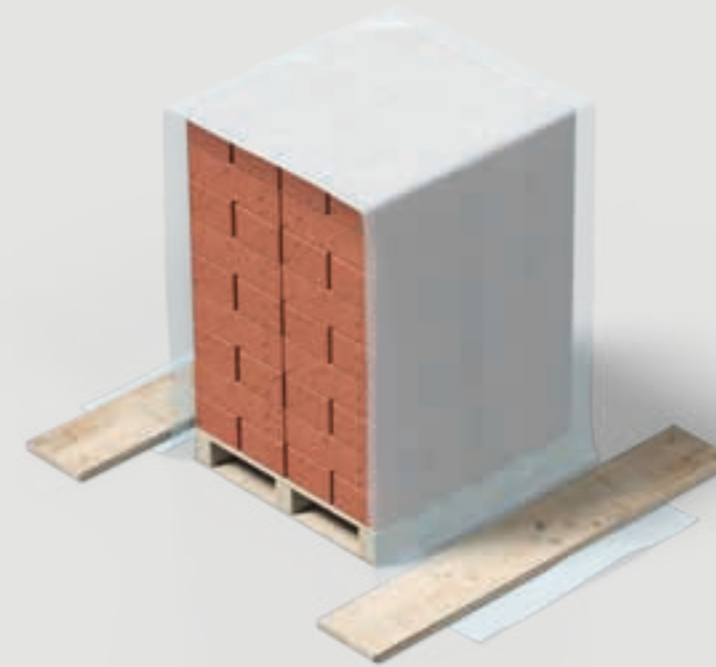
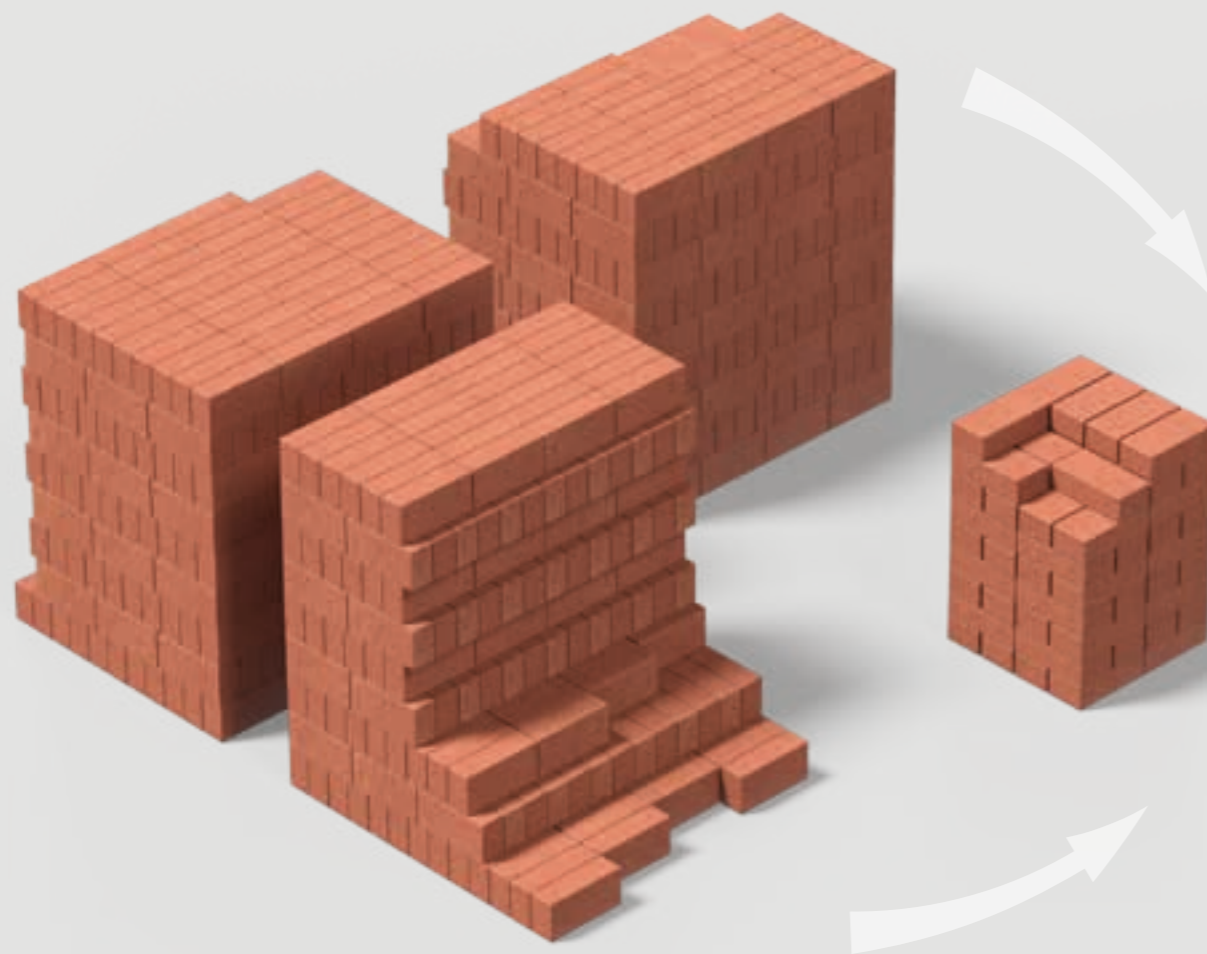


# Professional tips for better brickwork

Make life easier with these simple tips which can save you time and money on your build.

## Blending bricks

Bricks should be loaded-out from a minimum of 3 packs and it is advisable to draw from the packs in vertical rather than horizontal slices. Doing this helps avoid colour patchiness or banding in the brickwork.



## Brick storage

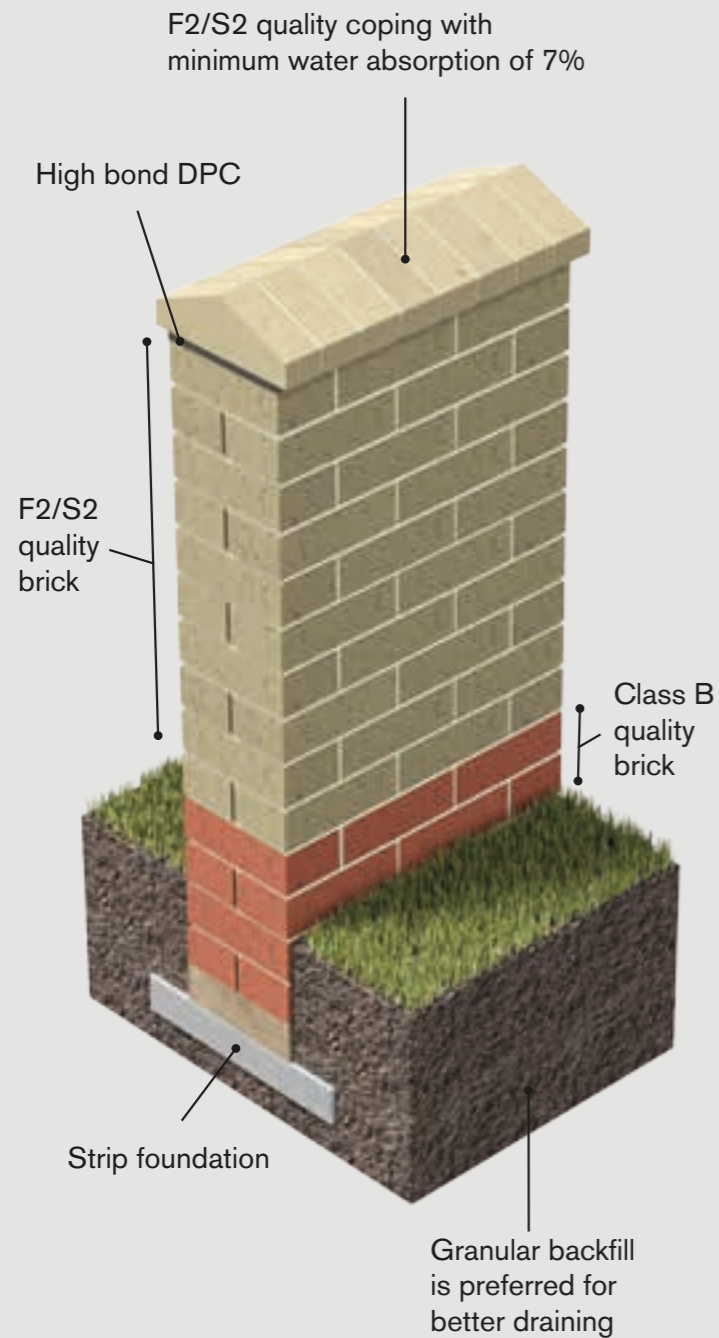
Bricks should be stored on a level, free-draining surface that is protected from the elements. Polythene wrapping provides protection from the weather; if this is removed for inspection it needs to be replaced or alternative protection needs to be provided.

## Protection of newly built brickwork

When work stops or is interrupted by inclement weather conditions, brickwork should be protected immediately with polythene sheeting that is held in place with a suitable fixing. If new brickwork is not protected, lime stains, efflorescence and patchy mortar colour can occur. It should also be noted that the laying of brickwork should be discontinued when the temperature falls below 3°C or when frost is imminent.



# Frost protection



## Freestanding walls

Freestanding walls can be subjected to severe weather conditions. In order to minimise frost damage careful consideration must be paid to the following aspects of design:

**Class B quality bricks should be used from foundation level to 150mm (minimum) above ground level (M12 mortar or 1 : 1/4 : 3). This will also act as a rigid DPC**

**The main body of the wall should be constructed in "F2/S2" quality facing bricks (M6 mortar or 1 : 1/2 : 4 1/2)**

**All copings must be of "F2/S2" quality and have a water absorption not exceeding 7% (M12 mortar or 1 : 1/4 : 3)**

**We recommend that drip channels are introduced on all copings to shed rain clear of the wall face**

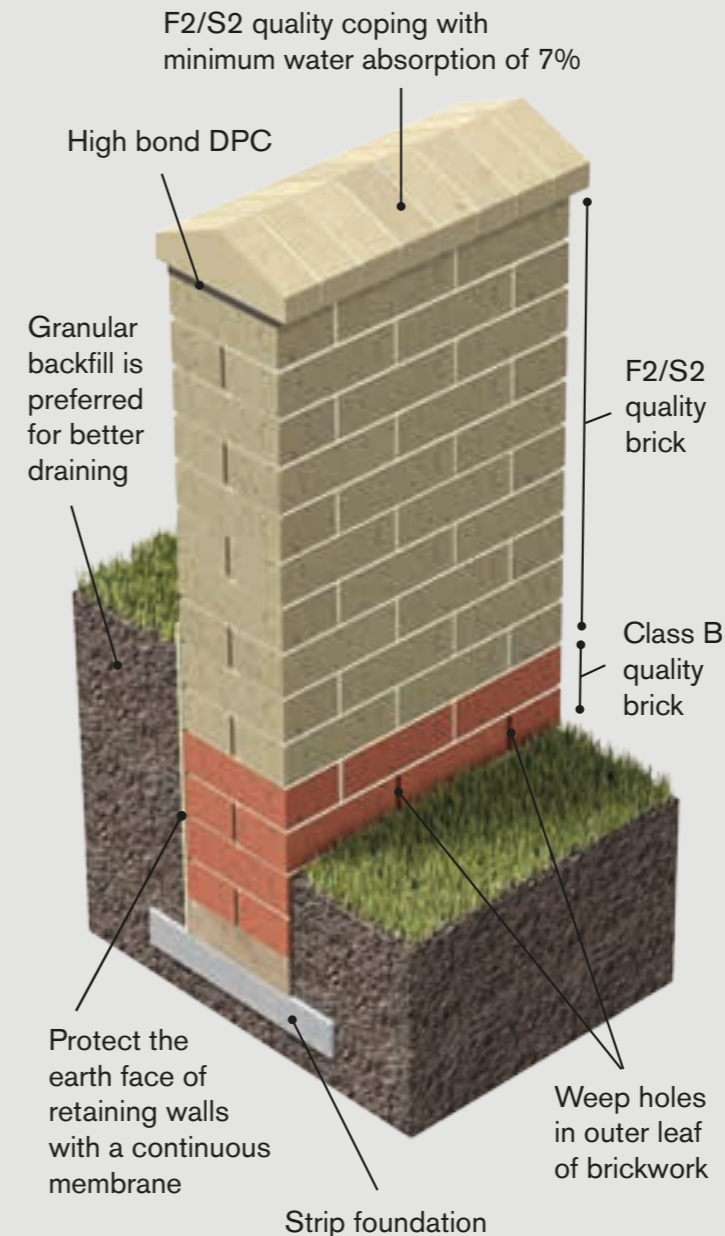
**Drip channels should have sharp edges and be free from mortar or other obstruction**

**Copings should overhang the wall face by at least 45mm**

**"F1" quality bricks must not be used for the main body of the wall, cappings or copings on freestanding walls**

Mortar joints are not impervious to moisture. This is resolved by using a high bond continuous damp proof membrane immediately below the copings, projecting at least 13mm beyond the mortar.

A flexible DPC should be avoided at all times as this will reduce overall structural stability.



## Earth retaining walls

Where brickwork is in direct contact with retained earth, it is exposed to ground water which invariably contains salts.

**To minimise the risk of efflorescence on the exposed face of the wall, a waterproof barrier between the retained earth and the brickwork should be provided**

**The waterproof barrier will also aid in the minimisation of frost damage and sulphate attack**

**All other detailing should be in accordance with that stated for a freestanding wall**

**Rendering of the wall is not recommended under any circumstances**

A cement rich M12 mortar (1 : 1/4 : 3 cement : lime : sand or equivalent) should be used for cappings and copings on both freestanding and retaining walls.

## Frost attack

In extreme conditions even frost resistant F2 bricks have been known to fail. Where there is a likelihood of long term saturation during cyclic frost conditions occurring, it is advisable to choose a brick of high strength and low water absorption as an added precaution.

It is important to follow the above-mentioned good building practice details when constructing walls and other vulnerable structures.

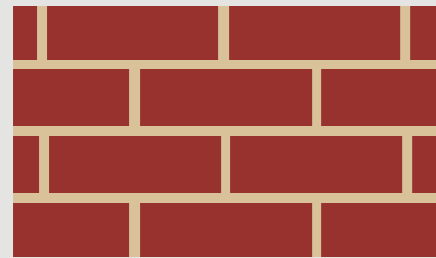
Care should always be taken to observe relevant design details and current Codes of Practice.

# Brick design considerations

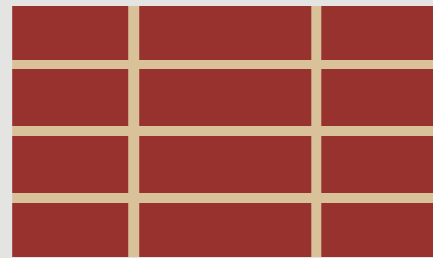
A guide to help you get more from your bricks

## Brick bond patterns

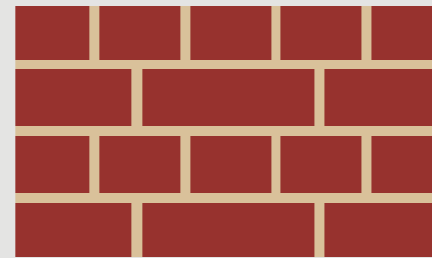
The purpose of bonding is to make brickwork uniform in structure and composition and to maximise its strength, durability and visual appeal. Here are five of the most popular bonding patterns used in the UK.



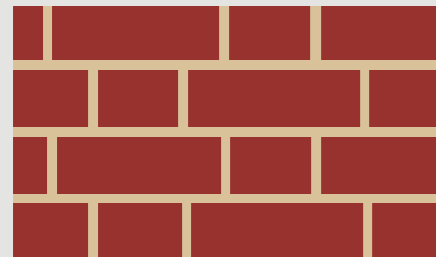
Stretcher bond



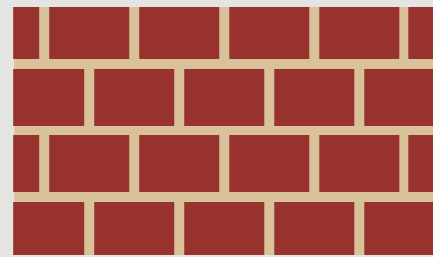
Stack bond



English bond



Flemish bond



Header bond

## Mortar joint profiles

The purpose of finishing joints is to improve the rain resistance and visual appeal of the wall by compacting the surface of the mortar and pressing it into contact with the bricks. Below are five mortar joint profiles commonly used in the UK.



**Recessed\***  
The mortar is raked out to leave the edge of the brickwork exposed, picking out individual bricks and creating a shadow effect.



**Weathered struck**  
The inset edge of the joint should be around 2mm and the forward edge should finish on the edge of the brick.



**Weathered struck & cut**  
The inset edge of the joint should be around 2mm and the forward edge should project around 2mm beyond the brick surface.



**Bucket handle**  
The mortar is 'tooled' to leave a concave, rounded joint.



**Flush**  
The edge is finished flush with the brickwork surface.

\* Recessed joints should not be used in areas exposed to high levels of wind driven rain. Recessed joints should not be raked out to more than 5mm.

## Mortar colours

Mortar colour can have a significant impact on the look of a building as generally mortar represents around 15% of the total visible brickwork area. When choosing mortar colours it may be advisable to construct sample panels on site.



# The complete Forterra product range

Our extensive product range covers all your construction requirements, from initial groundwork through to finished build.

[forterra.co.uk](http://forterra.co.uk)



**1 Bricks and Blocks**

- London Brick
- EcoStock
- Butterley
- Thermalite
- Conbloc

**2 Chimney and Flue Systems**

- Red Bank

**3 Ridge Tiles and Finials**

- Red Bank

**7 Walling and Cladding Systems**

- LockClad
- Wonderwall
- Dimensions
- Prefabricated Walling

**8 Bison Precast Concrete**

- Jetfloor
- Beam and Block
- Hollowcore

**9 Bison Precast Concrete**

- Omnia Bridge Deck

**4 Air Bricks and Cavity Wall Bridging Ducts**

- Red Bank

**5 Special Shaped Bricks**

- Cradley

**6 Permeable Paving Systems**

- Formpave

**10 Bison Precast Concrete**

- Stairs and Landings

**11 Bison Precast Concrete**

- Retaining Walls
- Box Culverts



**FORTERRA**



# Forterra the sustainable choice

**Bricks are an inherently sustainable building material. They are durable, require little or no maintenance, and can be recycled at the end of their use. They also contribute to thermal mass, resulting in buildings which need less energy for heating and cooling.**



Forterra was the first brick manufacturer to achieve BES 6001 Responsible Sourcing of Materials (RSM) certification for all products from its UK brick production sites. This means that any brick you choose from Forterra is BES 6001 certified.

Forterra also offers the Ecostock® brick range. This range is manufactured at our state-of-the-art brick factory in Measham, and combines locally sourced raw materials with low energy and low waste processes, to make stock bricks with the lowest embodied CO<sub>2</sub>.



#### **Brick sustainability**

- Little or no maintenance required in use
- Contributes to thermal mass
- Provides heat and noise insulation
- Excellent fire resistance
- Allows the flexibility for buildings to be altered for re-use
- Recyclable
- A natural and traditional building material with pleasing aesthetic qualities
- A+ rating in the BRE Green Guide

#### **Forterra brick sustainability**

- All bricks are certified as 'very good' under BES 6001 - Responsible Sourcing of Materials
- All bricks are manufactured in accordance with ISO 14001 - Environmental Management System
- A significant number of Forterra bricks include recycled content
- Locally sourced raw materials
- Strict waste minimisation schemes

To find out more about how Forterra embeds sustainability throughout its business in the UK visit [forterra.co.uk](http://forterra.co.uk)

Brick name	Page	Size (mm)	Colour	Manufacture	Texture	Factory	Configuration	Dimensional tolerance mean	Dimensional tolerance range	Dry weight per brick (kg)	Durability rating	Active soluble salts	Water absorption (%)	Comp. strength (N/mm <sup>2</sup> )	Pack size
Abbey Blend	P17	215 x 102.5 x 65	Red	W	RB	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Abbey Buff Multi	P29	215 x 102.5 x 65	Buff	W	RB	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Abbey Red Multi	P17	215 x 102.5 x 65	Red	W	RB	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Airedale Multi Dragfaced	P17	215 x 102.5 x 65	Red	W	DF	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Arden Special Reserve	P17	215 x 102.5 x 65	Red	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	2	F2	S2	14	40	500
Ardleigh Yellow Stock	P11	215 x 102.5 x 65	Yellow	TH	SS	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	13	30	495
Arundel Mix	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Ashby Light Buff	P29	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Ashwell Yellow Multi	P35	215 x 102.5 x 65	Yellow	W	IT	Kirt	Vertically perforated 11-21% voids	T2	R1	2.15	F2	S2	20	30	495
Atherstone Buff	P11	215 x 102.5 x 65	Buff	P	SS	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	11	35	495
Atherstone Red	P9	215 x 102.5 x 65	Red	P	SS	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Atherstone Red Multi	P9	215 x 102.5 x 65	Red	P	SS	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Autumn Glow	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Autumn Glow Multi	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Beckton Yellow Multi	P35	215 x 102.5 x 65	Yellow	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Belgravia Gault Blend	P11	215 x 102.5 x 65	Buff	TH	C	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	13	30	495
Blue Rustic	P39	215 x 102.5 x 65	Blue	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	448
Blue Rustic 73mm	P39	215 x 102.5 x 73	Blue	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	384
Blue Smooth	P39	215 x 102.5 x 65	Blue	W	SM	Win	Vertically perforated 20-28% voids	T2	R1	2.5	F2	S2	7	75	448
Blue Smooth 73mm	P39	215 x 102.5 x 73	Blue	W	SM	Win	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	384
Boxhill Meld	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Braemar Buff Rustic	P33	215 x 102.5 x 65	Buff	W	RU	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Braemar Red Rustic	P25	215 x 102.5 x 65	Red	W	RU	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Brecken Grey (London Brick)	P45	215 x 102.5 x 65	Grey	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Breckland Multi Reserve	P27	215 x 102.5 x 65	Red	W	T	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Brindle (London Brick)	P45	215 x 102.5 x 65	Black	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Brindley Buff	P29	215 x 102.5 x 65	Buff	W	DF	Win	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	504
Brindley Buff 73mm	P29	215 x 102.5 x 73	Buff	W	DF	Win	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	504
Brown Rustic	P37	215 x 102.5 x 65	Brown	W	RU	Kirt	Vertically perforated 11-16% voids	T2	R1	2.15	F1	S2	19	20	495
Burghley Red Rustic	P25	215 x 102.5 x 65	Red	W	RU	Kirt	Vertically perforated 11-21% voids	T2	R1	2.15	F1	S2	17	25	495
Burwell Buff	P29	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Calderdale Straw Rustic	P29	215 x 102.5 x 65	Buff	W	DF	Clau	Vertically perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Carbon Black Smooth	P39	215 x 102.5 x 65	Black	W	SM	Win	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Carbon Black Rustic	P39	215 x 102.5 x 65	Black	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
Cathedral Cream	P11	215 x 102.5 x 65	Buff	TH	C	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	13	30	495
Caton Russet Mixture	P17	215 x 102.5 x 65	Red	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Chatsworth Grey Rustic	P39	215 x 102.5 x 65	Grey	W	RU	Kirt	Vertically perforated 11-16% voids	T2	R1	1.95	F1	S2	26	20	495
Chatsworth Multi	P27	215 x 102.5 x 65	Red	W	RB	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Chelsea Smoked Red	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Chertsey Antique Blend	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Cheshire Red Multi	P17	215 x 102.5 x 65	Red	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	2	F2	S2	14	40	500
Chidwell Multi	P17	215 x 102.5 x 65	Red	W	IT	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Chiltern (London Brick)	P43	215 x 102.5 x 65	Red	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Clockton Red Multi (London Brick)	P43	215 x 102.5 x 65	Red	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Clockhouse Mixture	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Clumber Red	P19	215 x 102.5 x 65	Red	W	SS	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	17	30	495
Clumber Red Mixture	P19	215 x 102.5 x 65	Red	W	SS	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	17	30	495
Cotswold (London Brick)	P45	215 x 102.5 x 65	Grey	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
County Multi Dragfaced	P19	215 x 102.5 x 65	Red	W	DF	Win	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
County Multi Dragfaced 73mm	P19	215 x 102.5 x 73	Red	W	DF	Win	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
County Multi Rustic	P25	215 x 102.5 x 65	Red	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
County Multi Rustic 73mm	P25	215 x 102.5 x 73	Red	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	464
County Multi Smooth	P15	215 x 102.5 x 65	Red	W	SM	Win	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
County Multi Smooth 73mm	P15	215 x 102.5 x 73	Red	W	SM	Win	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
County Red Dragfaced	P19	215 x 102.5 x 65	Red	W	DF	Win	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
County Red Dragfaced 73mm	P19	215 x 102.5 x 73	Red	W	DF	Win	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
County Red Rustic	P25	215 x 102.5 x 65	Red	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
County Red Rustic 73mm	P25	215 x 102.5 x 73	Red	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	464
County Red Smooth	P15	215 x 102.5 x 65	Red	W	SM	Win	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
County Red Smooth 73mm	P15	215 x 102.5 x 73	Red	W	SM	Win	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Countryside Multi Buff	P29	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Crowhurst Multi Reserve	P27	215 x 102.5 x 65	Red	W	T	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Cumbria Buff Rustic	P29	215 x 102.5 x 65	Buff	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Dapple Light (London Brick)	P45	215 x 102.5 x 65	Grey	P	SF	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Dark Moroccan Rustic	P37	215 x 102.5 x 65	Brown	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
Dark Moroccan Rustic 73mm	P37	215 x 102.5 x 73	Brown	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	384
Dark Moroccan Smooth	P37	215 x 102.5 x 65	Brown	W	SM	Win	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Dark Moroccan Smooth 73mm	P37	215 x 102.5 x 73	Brown	W	SM	Win	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	384
Dark Multi Rustic	P25	215 x 102.5 x 65	Red	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
Dark Multi Rustic 73mm	P25	215 x 102.5 x 73	Red	W	RU	Win	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	464
Dark Multi Smooth	P15	215 x 102.5 x 65	Red	W	SM	Win	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Dark Multi Smooth 73mm	P15	215 x 102.5 x 73	Red	W	SM	Win	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Dark Tame Valley	P19	215 x 102.5 x 65	Red	W	DF	Win	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Dark Tame Valley 73mm	P19	215 x 102.5 x 73	Red	W	DF	Win	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Dovedale Grey Dragfaced	P39	215 x 102.5 x 65	Grey	W	DF	Win	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	504
Dovedale Grey Dragfaced 73mm	P39	215 x 102.5 x 73	Grey	W	DF	Win	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	384
Edwardian Dragfaced	P19	215 x 102.5 x 65	Red	W	IT	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	14	35	495
Elgin Buff	P31	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.95	F2	S2	15	50	500
Farmhouse Brown Sandfaced	P37	215 x 102.5 x 65	Brown	W	SF	Win	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Farmhouse Brown Sandfaced 73mm	P37	215 x 102.5 x 73	Brown	W	SF	Win	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Farmstead Antique	P27	215 x 102.5 x 65	Red	W	PT	Acc	Vertically Perforated 18-28% Voids	T2	R1	2.5	F2	S2	7	75	468
Fulwood Multi	P25	215 x 102.5 x 65	Red	W	PT	Acc	Vertically Perforated 18-28% Voids	T2	R1	2.5	F2	S2	7	75	468
Georgian (London Brick)	P43	215 x 102.5 x 65	Red	P	SF	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Golden Brown Sandfaced	P37	215 x 102.5 x 65	Brown	W	SF	Win	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Golden Brown Sandfaced 73mm	P37	215 x 102.5 x 73	Brown	W	SF	Win	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Golden Buff (London Brick)	P45	215 x 102.5 x 65	Yellow	P	SF	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Golden Multiruf	P33	215 x 102.5 x 65	Buff	W	RU	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F1	S2	20	30	500
Hampton Rural Blend	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Harborough Buff Multi	P31	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500

### Key to index



**Forterra is a leading manufacturer of a diverse range of clay and concrete building products, used extensively within the construction sector, and employs over 1,900 people across 18 manufacturing facilities in the UK.**

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