

Declaration of Performance

DOP/BP/SC-Box Culverts



Forterra Building Products Limited
Trading as Bison Precast
5 Grange Park Court, Roman Way
Northampton, NN4 5EA

BS EN 14844:2006 + A2:2011

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PRECAST PRODUCTS

Reinforced precast product – Box Culverts

Essential Characteristics	Performance
Concrete Compressive Strength	C45/55 (N/mm ²)
Grade B500A: Ultimate tensile strength	525 (N/mm ²)
Grade B500B: Ultimate tensile strength	540 (N/mm ²)
Grade B500C: Ultimate tensile strength	575 (N/mm ²) minimum
Grade B500C: Ultimate tensile strength	675 (N/mm ²) maximum
Tensile Yield Strength (All grades)	500 (N/mm ²)
For geometrical data, detailing, mechanical strength, acoustic insulation parameters and durability see design Specification	Design Drawings and Specification Related to Client Requirements
Dangerous Substances	NPD

See Also Declaration of Performance DOP/BP/SC-Box Culverts

The performance of the product identified above is in conformity with the declared values, when installed in accordance with the manufacturer's instructions and general purpose or lightweight mortars.

- Unique identification code of the product type.
Precast Concrete product – Box Culverts
- Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4): Precast Concrete product – Box Culverts
- Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer: Construction of civil engineering works, including the creation of voids below ground for conveyance and storage of materials.
- Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):
Forterra Building Products Limited
Trading as Bison Precast
5 Grange Park Court, Roman Way,
Northampton, NN4 5EA
- System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:
System 2+

1333-CPR-00198

- Declared Performance

Essential Characteristics	Performance	Harmonised Technical Specification
Concrete Compressive Strength	C45/55 (N/mm ²)	BS EN 14844:2006 + A2:2011
Grade B500A: Ultimate tensile strength	525 (N/mm ²)	
Grade B500B: Ultimate tensile strength	540 (N/mm ²)	
Grade B500C: Ultimate tensile strength	575 (N/mm ²) minimum	
Grade B500C: Ultimate tensile strength	675 (N/mm ²) maximum	
Tensile Yield Strength (All grades)	500 (N/mm ²)	
For geometrical data, detailing, mechanical strength, acoustic insulation parameters and durability see design Specification	Design Drawings and Specification Related to Client Requirements	
Dangerous Substances	NPD	BS EN 14844:2006 + A2:2011

- The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 6.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Dr John Cotton CEng MICE,
Engineering Manager

Date: 22nd December 2020

Declaration of Performance

DOP/BP/SW-Box Culverts



Forterra Building Products Limited
Trading as Bison Precast
5 Grange Park Court, Roman Way
Northampton, NN4 5EA

BS EN 14844:2006 + A2:2011

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PRECAST PRODUCTS

Reinforced precast product – Box Culverts

Essential Characteristics	Performance
Concrete Compressive Strength	C45/55 (N/mm ²)
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Grade B500C: Ultimate tensile strength	575 (N/mm ²) minimum
Grade B500C: Ultimate tensile strength	675 (N/mm ²) maximum
Tensile Yield Strength (All grades)	500 (N/mm ²)
For geometrical data, detailing, mechanical strength, acoustic insulation parameters and durability see design Specification	Design Drawings and Specification Related to Client Requirements
Dangerous Substances	NPD

The performance of the product identified above is in conformity with the declared values, when installed in accordance with the manufacturer's instructions and general purpose or lightweight mortars.

- Unique identification code of the product type.
Precast Concrete product – Box Culverts
- Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4): Precast Concrete product – Box Culverts
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- Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):
Forterra Building Products Limited
Trading as Bison Precast
5 Grange Park Court, Roman Way,
Northampton, NN4 5EA
- System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:
System 2+

1333-CPR-00222

6. Declared Performance

Essential Characteristics	Performance	Harmonised Technical Specification
Concrete Compressive Strength	C45/55 (N/mm ²)	BS EN 14844:2006 + A2:2011
Grade B500A: Ultimate tensile strength	525 (N/mm ²)	
Grade B500B: Ultimate tensile strength	540 (N/mm ²)	
Grade B500C: Ultimate tensile strength	575 (N/mm ²) minimum	
Grade B500C: Ultimate tensile strength	675 (N/mm ²) maximum	
Tensile Yield Strength (All grades)	500 (N/mm ²)	
For geometrical data, detailing, mechanical strength, acoustic insulation parameters and durability see design Specification	Design Drawings and Specification Related to Client Requirements	BS EN 14844:2006 + A2:2011
Dangerous Substances	NPD	

- The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 6.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Dr John Cotton CEng MICE,
Engineering Manager

Date: 22nd December 2020

See Also Declaration of Performance DOP/BP/SW-Box Culverts