



BISON PRECAST

a Forterra brand

TECHNICAL GUIDANCE NOTE

Tolerances - 20 November 2017

Beams to BS EN 15037-1

Nominal Length:	+/-25mm
Nominal Depth h:	(-5 or +10) mm if $h < 100$ mm
	-5h/100 or +10) mm if $100 < h < 200$ mm
	(-10 or +10) mm if $200 < h < 500$ mm
Width of the Toe:	+/-5mm

Slabs to BS EN 1168

Length	+/-25mm
Width	+/-5mm
Depth	(-5 or +10) mm if $h < 150$ mm
	+/-15mm if $h > 250$ mm

Blocks to BS EN 771

Length	+3/-5mm
Height	+3/-5mm
Depth	+/-2mm

Culverts to BS EN 14844

Depth of roof/floor and wall	+/-10mm
Width and height of opening	+/-1% (min. -10mm, max. 15mm)
Length	+/-1% (min. +/-15%)
Joints	+/-10mm

R.C Product to BS EN 14843

Cross-sectional length	(-5 or +10) mm if $L < 150$ mm
	+/-15mm if $L > 400$ mm

NB: Linear interpolation for intermediate values.